

M26 MAG welding of carbon and carbon/manganese steels



All gases meet the requirements of M26 (according to ISO14175) shielding gas often specified in many welding procedure specifications (WPS).

M26 ArCO 20/2

The classification

The gases in descending order (major to minor component)

The gas % of the mixture excluding the base gas (which is typically Argon)

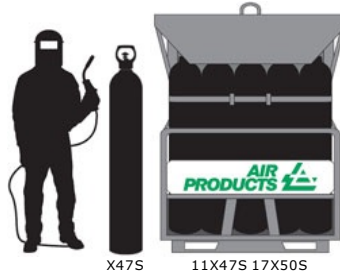
Ar: Argon
C: Carbon Dioxide
O: Oxygen

Standard Products - Cylinders

Product	Reorder Code	Size	Valve	Pressure	Contents
M26 ArCO 20/2 78% Ar/20% CO2/2% O2	14387	X47S	BS3	200Bar	10.98m ³

Standard Products - Packs

Product	Reorder Code	Size	Valve	Pressure	Contents
M26 ArCO 20/2 78% Ar/20% CO2/2% O2	14385	11X47S	BS3	200Bar	120.73m ³
M26 ArCO 20/2 78% Ar/20% CO2/2% O2	14386	17X50S	BS3	200Bar	198.50m ³



For safety information relating to gases and mixtures, please refer to www.airproducts.com/msds

Cylinder and pack specifications

Size	Pressure	Height	Diameter	Width	Length	Empty Weight	Full Weight
X47S	200Bar	1525mm	230mm			66.93Kg	85.8Kg
11X47S	200Bar	2203mm		680mm	100mm	1045.53Kg	1253.14Kg
17X50S	200Bar	1988mm		915mm	1250mm	1509.46Kg	1850.79Kg

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United Kingdom
 Air Products PLC, 2 Millennium Gate
 Westmere Drive
 Crewe CW1 6AP
 T: +44 0800 389 0202
 F: +44 01932 258 652
apukinfo@airproducts.com
www.airproducts.co.uk